



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.3210

Job Sheet 175985



Part No: 646.3210

Job Qty: 4 ea

Part Name: Support



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/13/18

Job Tracking No:

Due Date: 5/7/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV n/c IPP REV:A NEW ISSUE 12-11-09 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	4/27/18	4/27/18	0.00	0.00	Start Up Machining-1		SBZ 18/04/25
100	Bandsaw	4 pcs	4/27/18	4/27/18	0.00	0.14	Bandsaw1		SBZ 18/04/25
110	CNC Vertical Machining	4 pcs	4/30/18	4/30/18	0.32	8.68	HAAS1-1		SBZ 18/04/25
130	QC	4 pcs	4/30/18	4/30/18	0.00	0.00	QC8 Machining-1		SBZ 18/05/02
140	Outsource	4 pcs	5/7/18	5/7/18			ATG001-VC	5	CT18-53
150	Packaging	4 pcs	5/7/18	5/7/18	0.00	0.00	Packaging2		ADP 18/06/01
155	QC	4 pcs	5/7/18	5/7/18	0.00	0.00	QC5		JUN 01 2018
180	Packaging	4 pcs	5/7/18	5/7/18	0.00	0.00	Packaging3-1		JUN 01 2018
190	QC21-SA	4 Ea	5/7/18	5/7/18	0.00	0.00	QC21		JUN 01 2018

Part Op 100 - Cut Blank at 10.35"

Descriptions: 110 - 1-Machine per folio FB146

140 - Issue P/O to ATG: 70039782 1- Hard Anodize Color Black and Prime as per Dwg 646.3200

180 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

JUN 01 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6S6.000X1.000	7075-T6S Sheet 6" Thick Plate X 1" Wide	3.4640 ft (.866 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M7075T6S6.000X1.000	3	16	0



Container No: S065343



Part: 646.3210

Job No: 175985

Serial No/Batch: S065343

Revision:

Inspector:

NC

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/25/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Support	5.813Inches $\pm$ 0.005	5.818 5.808		5.813
2	Support	0.250Inches $\pm$ 0.005	0.255 0.245	Radius	.250
3	Support	0.313Inches $\pm$ 0.005	0.318 0.308	Radius	.312
4	Support	0.110Inches $\pm$ 0.005	0.115 0.105		.107
5	Support	0.875Inches $\pm$ 0.005	0.880 0.870		.870
6	Support	0.125Inches $\pm$ 0.005	0.130 0.120		.125
7	Support	0.063Inches $\pm$ 0.005	0.068 0.058		.063
8	Support	0.825Inches $\pm$ 0.005	0.830 0.820		.824
9	Support	3.526Inches $\pm$ 0.005	3.531 3.521		3.526
10	Support	2.465Inches $\pm$ 0.005	2.470 2.460		2.465
11	Support	4.728Inches $\pm$ 0.005	4.733 4.723		4.728
12	Support	0.094Inches $\pm$ 0.004 - 0.001	0.098 0.093		.094
13	Support	0.100Inches $\pm$ 0.005	0.105 0.095		.098
14	Support	0.125Inches $\pm$ 0.005	0.130 0.120	Radius	.125

Plex 4/13/18 8:39 AM Dart.Gagnon.Michelle



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO039782

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalonde, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039782
PO Date: 5/31/18
Due Date: 5/31/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	175551	644.4112	Spacer 1-ISSUE P/O TO ATG: _____ 2-Anodize Black -MPP-172 Section 2.1 -Hard Anodize IAW Mil-A-8625 Type 3 Class 2 3-Certification of Conformity is required	Firmed	5/31/18	20 pcs	0 pcs	20 pcs	\$6.80/pcs	\$136.00
2	175985	646.3210	Support Issue P/O to ATG : _____ 1- Hard Anodize Color Black and Prime as per Dwg 646.3200	Firmed	5/31/18	14 pcs	0 pcs <i>14/8</i>	14 pcs	\$16.20/pcs <i>11/8/06/01</i>	\$226.80
3	174108	646.3311	RH Half - Upper Cutter Assembly Issue P/O to ATG : _____	Firmed	5/31/18	12 pcs	0 pcs	12 pcs	\$19.95/pcs	\$239.40
4	174109	646.3310	LH Half - Upper Cutter Assembly Issue P/O to ATG : _____ 1- Black Anodize as per Dwg 646.3300	Firmed	5/31/18	12 pcs	0 pcs	12 pcs	\$19.95/pcs	\$239.40
5	176228	646.3711	Clip Issue P/O to ATG : _____ Hard Black Anodize and Prime as per Dwg 646.3700 Rev. A	Firmed	5/31/18	18 pcs	0 pcs	18 pcs	\$7.95/pcs	\$143.10
				Firmed	5/31/18	6 pcs	0 pcs	6 pcs	\$7.95/pcs	\$47.70
Sub Total:						24	0	24		\$190.80
6	174096	646.3713	Gusset Issue P/O to ATG : _____ Hard Anodize, Color Black and Prime as per Dwg 646.3700	Firmed	5/31/18	2 pcs	0 pcs	2 pcs	\$17.60/pcs	\$35.20

DAS
11
9-89



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915272

Date: 31-May-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
20 ea	Part: 644.4112 Spacer Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Job: 23029		Rev: 1 PO: PO039782 Line: 1
14 ea	Part: 646.3210 Support Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23030		Rev: NC PO: PO039782 Line: 2
18 ea	Part: 646.3711 Clip Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23033		Rev: A PO: PO039782 Line: 5
2 ea	Part: 646.3713 Gusset Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23034		Rev: A PO: PO039782 Line: 6
6 ea	Part: 646.3714 Gusset Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23035		Rev: A PO: PO039782 Line: 7
Made in Canada.			

JUN 01 2018

DAS
11
9-89



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915272

Date: 31-May-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>31/05/18</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.		JUN 01 2018 DAS 11 9-89
Made in Canada.			